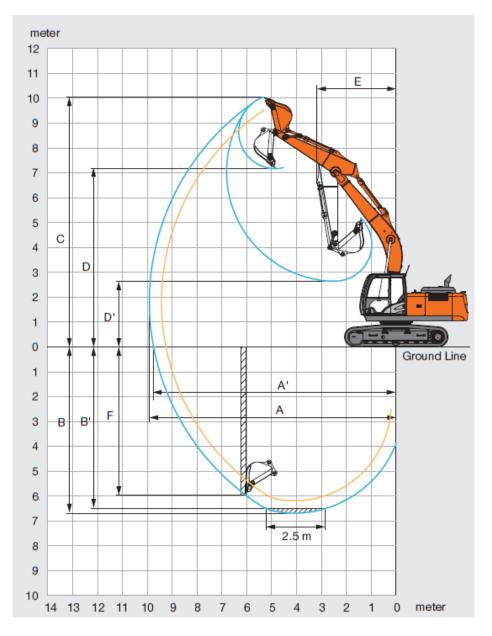
Working Ranges



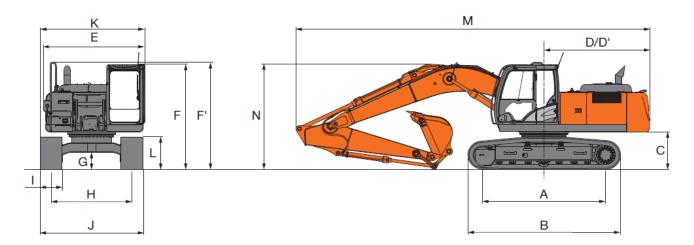
Unit: mm

	ZAXIS 200 / ZAXIS 210LC					
Arm length	2.42 m	2.91 m				
A Max. digging reach	9 430	9 920				
A' Max. digging reach (on ground)	9 250	9 750				
B Max. digging depth	6 180	6 670				
B' Max. digging depth for 2.5 m level	5 950	6 490				
C Max. cutting height	9 670	10 040				
D Max. dumping height	6 830	7 180				
D' Min. dumping height	3 200	2 650				
E Min. swing radius	3 280	3 180				
F Max. vertical wall digging depth	5 300	5 990				

Excluding track shoe lug



Dimensions



Unit: mm

	ZAXIS 200	ZAXIS 210LC
A Distance between tumblers	3 370	3 660
B Undercarriage length	4 170	4 460
* C Counterweight clearance	1 030	1 030
D Rear-end swing radius	2 890	2 890
D' Rear-end length	2 890	2 890
E Overall width of upperstructure	2 710	2 710
F Overall height of cab	2 950	2 950
F' Over height of upperstructure	3 010	3 010
* G Min. ground clearance	450	450
H Track gauge	2 200	2 390
I Track shoe width	G 600	G 600
J Undercarriage width	2 800	2 990
K Overall width	2 860	2 990
* L Track height with triple grouser shoes	920	920
M Overall length		
With arm 2.42 m	9 750	9 750
With arm 2.91 m	9 660	9 660
N Overall height of boom		
With arm 2.42 m	3 180	3 180
With arm 2.91 m	2 940	2 940

^{*} Excluding track shoe lug G: Triple grouser shoe

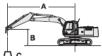


LIFTING CAPABILITIES

Notes: 1. Ratings are based on ISO 10567.

- Lifting capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
 The load point is the center-line of the bucket pivot mounting pin on the arm.
- 4. *Indicates load limited by hydraulic capacity.
- 5.0 m = Ground.

For lifting capacities, subtract bucket and quick hitch weight from lifting capacities without bucket



A: Load radius B: Load point height C: Lifting capacity

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et.			

ZAXIS 200									🗓 Rat	ting over-f	ront @	Rating	over-side	or 360 de	grees	Unit : kg	
	Load		Load radius m													A	
Conditions	point	1	.5	3	.0	4.	5	6.	.0	7.	.5	9	0.0	At max. reach			
o i i alio i o	height m	ů	⊕	ů	⊕	ů		ů		ů	⊕	ů	⊕	Ģ		meter	
Boom 5.68 m	6.0							*5 740	4 820					*5 780	3 980	6.74	
Am 2.42 m	4.5					*7 330	7 210	*6 220	4 680					4 920	3 310	7.48	
Counterweight	3.0					*9 190	6 670	6 750	4 450	4 820	3 220			4 470	2 990	7.87	
4 250 kg	1.5					10 070	6 240	6 510	4 240	4 710	3 120			4 330	2 880	7.95	
Shoe 600 mm	0 (Ground)					9 850	6 050	6 360	4 100	4 640	3 060			4 450	2 940	7.74	
	-1.5			*9 910	*9 910	9 830	6 030	6 320	4 070					4 900	3 220	7.21	
	-3.0			*13 190	11 650	*9 710	6 130	6 410	4 150					6 020	3 920	6.28	
	-4.5					*6 860	6 430							*6 430	6 030	4.71	
Boom 5.68 m	6.0							*5 220	4 900					*4 040	3 510	7.32	
Arm 2.91 m	4.5					*6 610	*6 610	*5 770	4 740	4 950	3 340			*3 990	2 990	8.01	
Counterweight	3.0					*8 510	6 810	*6 640	4 500	4 840	3 230			4 080	2 720	8.37	
4 250 kg	1.5					10 180	6 320	6 540	4 270	4 710	3 120			3 960	2 620	8.45	
Shoe 600 mm	0 (Ground)			*4 850	*4 850	9 870	6 060	6 360	4 100	4 620	3 040			4 040	2 670	8.25	
	-1.5	*5 480	*5 480	*9 100	*9 100	9 790	5 990	6 280	4 030	4 590	3 010			4 390	2 890	7.76	
	-3.0	*9 970	*9 970	*14 360	11 490	9 860	6 050	6 320	4 070					5 210	3 410	6.90	
	-4.5			*11 230	*11 230	*8 100	6 260							*6 240	4 750	5.52	

ZAXIS 210LC									Ů Ra	ting over-f	ront ©	→ Rating	g over-side	e or 360 d	egrees	Unit : kg
	Load		Load radius m At max. reach													
Conditions	point	1	.5	3	.0	4	.5	6	.0	7.	.5	9	.0	AL	max. reaci	1
Conditions	height m	ů	⊕	ů	⊕	ů	⊕	ů	⊕	ů	<u></u>	ů	0	Ů	⊕	meter
Boom 5.68 m	6.0							*5 740	5 330					*5 780	4 400	6.74
Am 2.42 m	4.5					*7 330	*7 330	*6 220	5 180					5 560	3 670	7.48
Counterweight	3.0					*9 190	7 460	*7 020	4 950	5 460	3 570			5 070	3 320	7.87
4 250 kg	1.5					*10 700	7 010	7 440	4 730	5 350	3 480			4 910	3 200	7.95
Shoe 600 mm	0 (Ground)					*11 220	6 820	7 280	4 590	5 280	3 410			5 050	3 280	7.74
	-1.5			*9 910	*9 910	*10 890	6 800	7 240	4 550					5 580	3 590	7.21
	-3.0			*13 190	*13 190	*9 710	6 910	*7 150	4 640					*6 660	4 380	6.28
	-4.5					*6 860	*6 860							*6 430	*6 430	4.71
Boom 5.68 m	6.0							*5 220	*5 220					*4 040	3 890	7.32
Am 2.91 m	4.5					*6 610	*6 610	*5 770	5 240	*5 390	3 700			*3 990	3 310	8.01
Counterweight	3.0					*8 510	7 610	*6 640	5 000	5 480	3 590			*4 100	3 030	8.37
4 250 kg	1.5					*10 240	7 110	7 480	4 760	5 350	3 480			*4 380	2 930	8.45
Shoe 600 mm	0 (Ground)			*4 850	*4 850	*11 100	6 840	7 290	4 590	5 260	3 390			4 590	2 980	8.25
	-1.5	*5 480	*5 480	*9 100	*9 100	*11 070	6 760	7 200	4 520	5 230	3 360			5 000	3 230	7.76
	-3.0	*9 970	*9 970	*14 360	13 230	*10 210	6 820	7 240	4 550					5 940	3 810	6.90
	-4.5			*11 230	*11 230	*8 100	7 040							*6 240	5 310	5.52



SPECIFICATIONS

ENGINE	
Model	Isuzu AM-4HK1X
Type	4-cycle water-cooled, common rail direct injection
Aspiration	Variable geometry turbocharged, intercooled, cooled EGR
After treatment	Muffler filter
No. of cylinders	4
Rated power	
ISO 14396	128 kW at 2 000 min ⁻¹
ISO 9249, net	122 kW at 2 000 min ⁻¹
EEC 80/1269, net	122 kW at 2 000 min ⁻¹
SAE J1349, net	122 kW at 2 000 min ⁻¹
Maximum torque	652 Nm at 1 500 min ⁻¹
Piston displacement	5.190 L
Bore and stroke	115 mm x 125 mm
Batteries	2 x 12 V / 126 Ah

HYDRAULIC SYSTEM

Hydraulic Pumps

 Main pumps
 3 variable displacement axial piston pumps

 Maximum oil flow
 2 x 212 L/min

 1 x 189 L/min

 Pilot pump
 1 gear pump

 Maximum oil flow
 33.6 L/min

Hydraulic Motors

Relief Valve Settings

Implement circuit	34.3 MPa
Swing circuit	32.4 MPa
Travel circuit	35.5 MPa
Pilot circuit	3.90 MPa
Power boost	38.0 MPa

Hydraulic Cylinders

	Quantity	Bore	Rod diameter
Boom	2	120 mm	85 mm
Arm	1	135 mm	95 mm
Bucket	1	115 mm	80 mm

UPPERSTRUCTURE

Revolving Frame

D-section frame for resistance to deformation.

Swing Device

Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row. Swing parking brake is spring-set/hydraulic-released disc type.

Swing speed 11.8 min⁻¹ Swing torque 68 kNm

Operator's Cab

Independent spacious cab, 1 005 mm wide by 1 675 mm high, conforming to ISO* Standards.

* International Organization for Standardization

UNDERCARRIAGE

Tracks

Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

Numbers of Rollers and Shoes on Each Side

Upper rollers	2
Lower rollers	7: ZAXIS 200
	8 : ZAXIS 210LC
Track shoes	46 : ZAXIS 200
	49 : ZAXIS 210LC
Track guard	1

Travel Device

Each track driven by 2-speed axial piston motor. Parking brake is spring-set/hydraulic-released disc type. Automatic transmission system: High-Low.

Maximum traction force ... 203 kN

Gradeability 70% (35 degree) continuous

SOUND LEVEL

Sound level in cab according to ISO 6396Lp.	A 69 dB(A)
External sound level according to ISO 6395 and	
EU Directive 2000/14/ECLwA	101 dB(A)

SERVICE REFILL CAPACITIES

Fuel tank	400 I
Engine coolant	
Engine oil	23.0 L
Swing device	6.20 L
Travel device (each side)	6.80 L
Hydraulic system	240 L
Hydraulic oil tank	135 L



Weights and ground pressure

Operating Weight and Ground Pressure

			ZA	XIS 200*	ZAXIS 210LC*		
Shoe type	Shoe width	Arm length	kg	kPa	kg	kPa	
	600 mm	2.42 m	20 200	45	20 800	43	
	600 11111	2.91 m	20 300	45	20 800	43	
	700 mm	2.42 m	20 600	39	21 200	37	
Triple		2.91 m	20 600	39	21 200	37	
grouser	800 mm	2.42 m	20 900	35	21 500	33	
		2.91 m	20 900	35	21 500	33	
	000 mm	2.42 m	-	-	21 800	30	
	900 mm	2.91 m	-	-	21 800	30	

^{*} Including 0.80 m³ (ISO heaped), bucket weight (660 kg) and counterweight (4 250 kg).

Basic Machine Weight and Overall Width



Excluding front end attachment, fuel, hydraulic oil and coolant etc. Including counterweight.

ZAXIS 200

Shoe width	Weight	Overall width		
600 mm	15 800 kg	2 860 mm		
700 mm	16 100 kg	2 910 mm		
800 mm	16 400 kg	3 000 mm		

ZAXIS 210LC

Shoe width	Weight	Overall width		
600 mm	16 300 kg	2 990 mm		
700 mm	16 700 kg	3 090 mm		
800 mm	17 000 kg	3 190 mm		
900 mm	17 300 kg	3 290 mm		

Components Weight

	Weight
Counterweight	4 250 kg
Boom 5.68 m (with arm cylinder and boom cylinder)	2 280 kg
Arm 2.42 m (with bucket cylinder)	870 kg
Arm 2.91 m (with bucket cylinder)	940 kg
Bucket 0.80 m ³	660 kg

Bucket and arm digging force

	ZAXIS 200 / ZAXIS 210LC			
Arm length	2.42 m	2.91 m		
Bucket digging force* ISO	158 kN			
Bucket digging force* SAE	141 kN			
Arm crowd force* ISO	140 kN	114 kN		
Arm crowd force* SAE	133 kN	110 kN		

^{*} At power boost

Bucket and arm digging force

Boom and arms are of welded, box-section design. 5.68 m boom, and 2.42 m and 2.91 m arms are available. Bucket is of welded steel structure. Side clearance adjust mechanism provided on the bucket joint bracket.

Buckets

Capacity	\//	dth			Recommendation			
Capacity		diii	No. Of teeth	Weight	ZAXIS 200		ZAXIS 210LC	
ISO heaped	Without side cutters	With side cutters			Arm 2.42 m	Arm 2.91 m	Arm 2.42 m	Arm 2.91 m
0.80 m ³	1 030 mm	1 140 mm	5	660 kg	0	0	0	0
0.91 m ³	1 150 mm	1 260 mm	5	700 kg	©	0	©	0
1.10 m ³	1 330 mm	1 440 mm	6	770 kg		_	0	0

Suitable for materials with density of 2 000 kg/m³ or less



 $[\]bigcirc$ Suitable for materials with density of 1 600 kg/m $^{\!3}$ or less

[☐] Suitable for materials with density of 1 100 kg/m³ or less

Not applicable